

TEKNOSTAIN AQUA 1993-02 is a translucent water borne industrial primer for new wood designated for interior use.

TECHNICAL DATA

Binder:	Synthetic binder
Solid content:	Approx. 10 % w/w
Viscosity:	Approx. 50 s in DIN cup 2 mm at 20 °C
Volatile organic compound (VOC):	See Safety Data Sheet.
Theoretical consumption:	Approx. 25 m ² /l May vary according to wood quality and application method.
Colour range:	TEKNOSTAIN AQUA 1993-02 is available in translucent colours.

APPLICATION DETAILS

Pre-treatment:	The wood must be clean and free from wood dust and contamination. The moisture content of the wood should be approx. 13 % and should not exceed 15 %.
Application:	To be applied by flow coating, dipping, in brush machine or by brush. Due to evaporation, the solid content of the liquid must be adjusted with water regularly.
Application conditions:	The product is delivered ready for use. Stir the product well before use. Film thickness: Approx. 40 µm wet Optimum temperature for products and surroundings: 18-22 °C Optimum relative air humidity: Approx. 50 %
System treatment:	Primed parts could benefit from a treatment with a topcoat.
Drying times:	Determined at 20 °C and 50 % relative humidity: Dry to handle: 1-2 hours Dry to sand / recoat: 2-3 hours The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary according to wood quality, temperatures, humidity, ventilation and film thickness.
Cleaning:	The equipment is cleaned with water.

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION

Pack size:	3, 10, 20, 120, 600 and 1,000 l
Storage:	The product must be stored at temperatures above 5 °C. Shelf life in unopened containers: See "Best before date" on the label. Keep containers tightly closed after use.